



Macrosolder sas

TECHNICAL DATA SHEET YELLOW STICKER SOLDER MAX



TYPE: INDUSTRIAL CONTACT ADHESIVE FOR GENERAL USE

SUGGESTED USES:

THE YELLOW STICKER SOLDER MAX It is specially formulated to join leather, meat, felt, textiles, wood, cork, cardboard and the like with each other or in any combination

For footwear and leather goods it is recommended in assembly operations lined, folded, laminated of the above mentioned materials.

The adhesion, initial and final strength of the yellow solder Max glue are such that it can be used in many cases for gluing croupier soles.

ADVANTAGES:

It is an industrial adhesive which corresponds to the best standards for adhesion for any use.

Due to its viscosity, it is easy to handle, which allows good brushing mobility.

It is supplied in two presentations: Colorless for light or delicate materials and yellow for general use.

HOW TO USE:

THE YELLOW STICKER SOLDER MAX It is applied to the surfaces to be glued with a brush or spatula. These surfaces must be slightly rough and free of dust, grease, oil, ink or paint.

A generous coat of yellow solder Max glue on both sides. Let dry for 15 to 30 minutes but no more than 60 minutes. In the case of porous materials, apply a second coat once the first has dried for 10 minutes.

When the glue has dried (with a period of no more than 60 minutes), spread the surfaces by applying pressure with a roller or press; or finally hitting it with a hammer.

CHARACTERISTICS:

APPEARANCE: viscous liquid

COLOR: creamy or failing yellow

SOLUBILITY: dilutable with our special solvent

ODOR: characteristic of organic solvents.

SPECIFICATIONS:

Brookfield Viscosity, Spindle 2.20 R PM 20 • C; 1500 +/- 50 CPS

Solid content: 18 +/- 0.5%

Initial force 6.5 kg / in.

Final force 18 Kg / Inch; Heat resistance passes 80 • C

RECOMMENDATIONS:

Stir thoroughly after long storage.

Avoid excessive evaporation of the glue by keeping containers tightly closed.

Use small mouth containers for plant handling.

Do not use ordinary thinners or thinners to thin or restore original viscosity. Use special solvent.

OBSERVATIONS:

This glue was designed for normal gluing without major demands.

When the materials are too rough or absorbent, it is advisable to improve the material or apply the continental glue generously, at least two coats.

Once the bonding has been carried out, the joint improves and in a short time, it supports relatively intense forces.

To achieve high initial forces, the union must be made at open times between 20 and 40 minutes.

If the glue has been allowed to dry for more than 70 minutes, it can be reactivated by heat.

PRECAUTIONS:

Contains flammable solvents

Use in open and / or ventilated areas, away from sparks, flames or excessive heat

Avoid inhalation of vapors and prolonged contact with skin.

SOLDER MAX YELLOW GLUE PACKAGING UNITS

REFERENCE	CONTENT	PRESENTATION UNITS BOX
01131	1/128 GALLON	100
01132	1/64 GALLON	100
01133	1/32 GALLON	48
01134	375CC	48
01135	750CC	24
01136	1000CC	12

