

1. General Information

Product name	Papaya dried by zeodration
Brand	Amazonia
Codes	FRO40022 (bag x 20g), FRO40025 (box x 100und x 20g), FRO40193 (display x 120g), FRO40194 (box x 12und x 120g)
Product description	Slices of zeodried papaya (thickness between 1 to 3 mm). No additives or preservatives added, no sugars added.

2. Raw Material

Common name	Papaya
Scientific name	<i>Carica papaya</i>
Family	Caricaceae
Country of Origin	Colombia, South - America.

3. Manufacturing process

Reception of fresh fruit, followed by selection, washing, disinfection, peeling and portioning. Once the fruit has been prepared, it undergoes the process of zeodration by confinement. The finished product is analyzed in terms of quality and visually inspected before packaging. It is coded with the lot number and expiration date.

4. Ingredients

Selected papayas

5. Quality specifications

5.1 Sensory

Characteristic	Specification	Method
Color	Red-orange	Internal method
Odor	Distinctive of fresh papaya	Internal method
Flavor	Sweet. Distinctive of fresh papaya	Internal method
Aspect	Homogeneous surface	Internal method
Texture	Chewable	Internal method

5.2 Physical-Chemical

Characteristic	Specification	Method
Impurities	None, free from foreign materials	Internal method
Moisture content	7% ± 2%	Mettler Toledo HE73
Water Activity	< 0,5	Rotronic Hygropalm HC2-AW

5.3 Microbiological

Characteristic	Specification	Method	Characteristic
E. coli	CFU/g	<10	AOAC 966.24 Ed 20 de 2016
Fecal coliforms	MPN/g	<10	AOAC 966.24 Ed 20 de 2016
Total Coliforms	MPN/g	<10	AOAC 966.24 Ed 20 de 2016
Aerobic mesophilic	CFU/g	<10 ⁴	AOAC 966.24 Ed 20 de 2016
Molds and yeasts	CFU/g	<10 ²	ISO 21527:2008 equivalente NTC 5698:2009
S. aureus coagulase	CFU/g	<10 ²	AOAC 966.24 Ed 20 de 2016

Prepared by:
I&D+i Director
Date: 18-06-2019

Reviewed by:
Quality Director
Date: 20-06-2019

Approved by:
Executive Director
Date: 21-06-2019

6. Nutritional Information

Nutrition Facts		Información Nutricional	
1 serving per container/1 porción por envase			
Serving size/Tamaño por porción 1 bag/1 bolsa (20g)			
Amount per serving/Cantidad por porción			
Calories/Calorías		70	
Calories from fat/Calorías de grasa		0	
%Daily value*/%Valor diario*			
Total Fat/Grasa Total	0g		0%
Saturated fat/Grasa Saturada	0g		0%
Trans Fat/Grasa Trans	0g		
Cholesterol/Colesterol	0 mg		0%
Sodium/Sodio	0 mg		0%
Total Carbohydrate/Carbohidrato Total	17g		6%
Dietary Fiber/Fibra dietética	2g		7%
Total Sugars/Azúcares Totales	9g		
Incl. 0g Added Sugars/Incl. 0g de Azúcares Añadidos			0%
Protein/Proteína	<1g		
Vitamin D/ Vitamina D	0mcg 0%	Calcium/Calcio	30mg 2%
Iron/Hierro	0.9mg 4%	Potassium/Potasio	410mg 9%
Vitamin A/Vitamina A	0mcg 0%	Vitamin C/Vitamina C	138mg 150%

*The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

*El % Valor Diario (VD) le indica cuánto un nutriente en una porción de alimentos contribuye a una dieta diaria. 2,000 calorías al día se utilizan para asesoramiento de nutrición.

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7. Packaging

Net Weight	20g
Labelling	Contains information regarding: Name of the product, ingredients, lot number, expiration date (EXP), net weight, manufacturer and address, country of origin, storage conditions
Lot number description	The lot number is presented as: L.Z1130082 Z1: Code of the machine used for the process. 13: Number of the day of the process. The month is related in the EXP. 0082: Input number of the raw material.
Primary Packaging	Laminated Bag : BOPP + Foil (aluminum) + LDPE (white or transparent). Heat sealed. Suitable for food packaging.
Secondary Packaging	Labeled display (12cm x 13cm x 16cm): 6 bags x 20g.
Tertiary Packaging	Brown corrugated carton (50cm x 40cm x 16,5cm): 100 bags x 20g; 12 display x 120g

8. Transportation conditions

Type of truck or container	Closed, clean and dry
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9. Storage conditions

It should be stored on elevated platforms from the floor ; in a ventilated, fresh and dry establishment (HR <65%) at room temperature ($\pm 25^{\circ}\text{C}$). Do not expose to high temperatures ($> 35^{\circ}\text{C}$). Keep away from strong odors and protected from direct light.

10. Shelf life

Shelf Life (Closed packaging)	The stability of the product is guaranteed for a period of 12 months in closed packaging.
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11. Consumption

Product ready to consume. It can be consumed directly as a snack or used as an ingredient in preparations such as salads, desserts, cocktails, among others.

12. Image of the product



Prepared by: I&D+i Director Date: 18-06-2019	Reviewed by: Quality Director Date: 20-06-2019	Approved by: Executive Director Date: 21-06-2019
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